



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D3290-3**  
**Job Sheet 193232**



**Part No:** D3290-3

**Job Qty:** 11 pcs

**Part Name:** Window



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 4/9/19

**Job Tracking No:** 15126

**Due Date:** 5/15/19

**Created By:** Dara Macdonald

**Type:** Stock

**Description:**

**Note:** DWG REV C IPP A 04.08.18 New issue KJ/RF IPP B IPP C 07.05.29. Thermoform in-house DL IPP D 07.09.28 rev C dwg EC verified by: DD IPP E 07.11.28 Add --Hand finish deburring DL

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                     | Qty        | Start Date | Due Date | Standard  |         | Workcenter/Supplier    | Sign-off       |
|-------|-------------------------------|------------|------------|----------|-----------|---------|------------------------|----------------|
|       |                               |            |            |          | Setup Hrs | Run Hrs |                        |                |
| 100   | Purchasing                    | DAS 11 pcs | 5/15/19    | 5/15/19  | 0.00      | 0.00    | Purchasing - 1         |                |
|       | MAY 14 2019                   | 13         |            |          |           |         | Purchasing - 2         |                |
|       | 9-89                          | PO043161   |            |          | X11       |         | Purchasing - 3         | DP MAY 15 2019 |
| 105   | Packaging 2-1 - Receive - B4B | 11 pcs     | 5/15/19    | 5/15/19  | 0.00      | 0.00    | Packaging 2 - 1 - B4B  |                |
|       |                               |            |            |          |           |         | Packaging 2 - 2 - B4B  |                |
|       |                               |            |            |          |           |         | Packaging 2 - 3 - B4B  |                |
|       |                               |            |            |          |           |         | Packaging 2 - 5 - B4B  |                |
|       |                               |            |            |          |           |         | Packaging 2 - 4 - B4B  |                |
|       |                               |            |            |          |           |         | Packaging 2 - 6 - B4B  |                |
|       |                               |            |            |          |           |         | Packaging 2 - 7 - B4B  |                |
|       |                               |            |            |          |           |         | Packaging 2 - 8 - B4B  |                |
|       |                               |            |            |          |           |         | Packaging 2 - 9 - B4B  |                |
|       |                               |            |            |          |           |         | Packaging 2 - 10 - B4B |                |
|       |                               |            |            |          |           |         | Packaging 2 - 11 - B4B |                |
|       |                               |            |            |          |           |         | Packaging 2 - 12 - B4B |                |
|       |                               |            |            |          |           |         | Packaging 2 - 13 - B4B | DP MAY 15 2019 |
|       |                               |            |            |          |           |         | Packaging 2 - 14 - B4B |                |
|       |                               |            |            |          |           |         | Packaging 2 - 15 - B4B |                |
|       |                               |            |            |          |           |         | Packaging 2 - 16 - B4B |                |
|       |                               |            |            |          |           |         | Packaging 2 - 17 - B4B |                |
|       |                               |            |            |          |           |         | Packaging 2 - 18 - B4B |                |
|       |                               |            |            |          |           |         | Packaging 2 - 19 - B4B |                |
|       |                               |            |            |          |           |         | Packaging 2 - 20 - B4B |                |
|       |                               |            |            |          |           |         | Packaging 2 - 21 - B4B |                |
|       |                               |            |            |          |           |         | Packaging 2 - 22 - B4B |                |
|       |                               |            |            |          |           |         | Packaging 2 - 23 - B4B |                |
|       |                               |            |            |          |           |         | Packaging 2 - 24 - B4B |                |
|       |                               |            |            |          |           |         | Packaging 2 - 25 - B4B |                |
|       |                               |            |            |          |           |         | Packaging 2 - 26 - B4B |                |
|       |                               |            |            |          |           |         | Packaging 2 - 27 - B4B |                |



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CANADA  
TEL: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No:** S181591



**Part:** D3290-3

**Job No:** 193232

**Serial No/Batch:** S181591

**Revision:** C

**Inspector:**

**Exp Date:**

**Instructions:** Various STC's

**Date:** 05/15/19

|     |                             |        |         |                        |                        |
|-----|-----------------------------|--------|---------|------------------------|------------------------|
|     |                             |        |         | Packaging 2 - 28 - B4B |                        |
|     |                             |        |         | Packaging 2 - 29 - B4B |                        |
|     |                             |        |         | Packaging 2 - 30 - B4B |                        |
|     |                             |        |         | Packaging 2 - 31 - B4B |                        |
|     |                             |        |         | Packaging 2 - 32 - B4B |                        |
|     |                             |        |         | Packaging 2 - 33 - B4B |                        |
|     |                             |        |         | Packaging 2 - 34 - B4B |                        |
|     |                             |        |         | Packaging 2 - 35 - B4B |                        |
|     |                             |        |         | Packaging 2 - 36 - B4B |                        |
| 110 | QC 6                        | 11 pcs | 5/15/19 | 0.00 0.00              | QC 6 - 9               |
|     |                             |        |         |                        | QC 6 - 68              |
|     |                             |        |         |                        | QC 6 - 61              |
| 190 | Packaging 3-1 - Stock - B4B | 11 pcs | 5/15/19 | 0.00 0.00              | Packaging 3 - 1 - B4B  |
|     |                             |        |         |                        | Packaging 3 - 2 - B4B  |
|     |                             |        |         |                        | Packaging 3 - 3 - B4B  |
|     |                             |        |         |                        | Packaging 3 - 4 - B4B  |
|     |                             |        |         |                        | Packaging 3 - 5 - B4B  |
|     |                             |        |         |                        | Packaging 3 - 6 - B4B  |
|     |                             |        |         |                        | Packaging 3 - 7 - B4B  |
|     |                             |        |         |                        | Packaging 3 - 8 - B4B  |
|     |                             |        |         |                        | Packaging 3 - 9 - B4B  |
|     |                             |        |         |                        | Packaging 3 - 10 - B4B |
|     |                             |        |         |                        | Packaging 3 - 11 - B4B |
|     |                             |        |         |                        | Packaging 3 - 12 - B4B |
|     |                             |        |         |                        | Packaging 3 - 13 - B4B |
|     |                             |        |         |                        | Packaging 3 - 14 - B4B |
|     |                             |        |         |                        | Packaging 3 - 15 - B4B |
|     |                             |        |         |                        | Packaging 3 - 16 - B4B |
|     |                             |        |         |                        | Packaging 3 - 17 - B4B |
|     |                             |        |         |                        | Packaging 3 - 18 - B4B |
|     |                             |        |         |                        | Packaging 3 - 19 - B4B |
|     |                             |        |         |                        | Packaging 3 - 20 - B4B |
|     |                             |        |         |                        | Packaging 3 - 21 - B4B |
|     |                             |        |         |                        | Packaging 3 - 22 - B4B |
|     |                             |        |         |                        | Packaging 3 - 23 - B4B |
|     |                             |        |         |                        | Packaging 3 - 24 - B4B |
|     |                             |        |         |                        | Packaging 3 - 25 - B4B |
|     |                             |        |         |                        | Packaging 3 - 26 - B4B |
|     |                             |        |         |                        | Packaging 3 - 27 - B4B |
|     |                             |        |         |                        | Packaging 3 - 28 - B4B |
|     |                             |        |         |                        | Packaging 3 - 29 - B4B |
|     |                             |        |         |                        | Packaging 3 - 30 - B4B |
|     |                             |        |         |                        | Packaging 3 - 31 - B4B |
|     |                             |        |         |                        | Packaging 3 - 32 - B4B |
|     |                             |        |         |                        | Packaging 3 - 33 - B4B |
|     |                             |        |         |                        | Packaging 3 - 34 - B4B |
|     |                             |        |         |                        | Packaging 3 - 35 - B4B |
|     |                             |        |         |                        | Packaging 3 - 36 - B4B |
| 200 | QC 21 - SA                  | 11 pcs | 5/15/19 | 0.00 0.00              | QC 21 - SA - 21        |
|     |                             |        |         |                        | QC 21 - SA - 70        |
|     |                             |        |         |                        | QC 21 - SA - 53        |

DAS  
61  
9-89DAS  
28  
9-89DAS  
70  
9-89  
JUN 28 2019

Part Op **100** - (Purchasing) ISSUE P/O: \_\_\_\_\_ SUPPLIER: PLASTECH MANUFACTURE D3290-3 AS PER  
 Descriptions: DWG C OF C IS REQUIRED  
**105** - (Receive & Inspect for Damage & Mat'l Certs)  
**110** - (QC6- All purchased or subcontracted products) \*\*\*Windows need to be protected at all time\*\*\*  
**190** - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
**200** - (QC21- Final Inspection - Work Order Release)



**Job BOM**

| Part / Item  | Component Name         | Quantity              | Operation      | Container |
|--------------|------------------------|-----------------------|----------------|-----------|
| D3290-3P     | Window                 | 11 Ea (1 ea)          | 100-Purchasing | 5181588   |
| MACRLICS.125 | 1/8" Polycast li Sheet | 59.1250 sf (5.375 ea) | 100-Purchasing | 5151992   |
|              |                        | 64 5.818 D.D          |                |           |

**Job Allocations**

| Operation      | Component Part | Required | Inventory | Allocated |
|----------------|----------------|----------|-----------|-----------|
| 100-Purchasing | D3290-3P       | 11       | 0         | 0         |
|                | MACRLICS.125   | 59       | 1,795     | 0         |

**Part Specifications**

| Spec No | Description | Target/Tolerance     | Limits           | Type | Special Comments |
|---------|-------------|----------------------|------------------|------|------------------|
| 1       | Window      | 26.580Inches ± 0.030 | 26.610<br>26.550 |      |                  |
| 2       | Window      | 16.080Inches ± 0.030 | 16.110<br>16.050 |      |                  |
| 3       | Window      | 13.790Inches ± 0.030 | 13.820<br>13.760 |      |                  |
| 4       | Window      | 12.400Inches ± 0.030 | 12.430<br>12.370 |      |                  |
| 5       | Window      | 8.810Inches ± 0.030  | 8.840<br>8.780   |      |                  |

Plex 5/14/19 7:37 AM dart.lavoie.chantal



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO043161



REVISED

**Supplier:** PLA002-VC  
Plas-Tech  
115 Applewood Crescent  
Concord  
ON  
L4K 5C1 Canada  
Phone: 416-736-0004  
Fax: 416-736-0010

**PO No:** PO043161  
**PO Date:** 4/10/19  
**Due Date:** 5/15/19  
**Purchase Order Revision:**  
**Revision Date:**  
**Ship-To Contact:** Phone:

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pynt Terms:** Net 60  
**Freight Terms:**  
**Special Comments:**

E-MAILED  
2019-05-13

## Items

| Line Item | Job    | Part     | Supplier Part No | Item No | Description                                    | Status     | Account | Due Date | Order Quantity | Received Quantity      | Balance | Unit Price (CAD)    | Extended Price  |
|-----------|--------|----------|------------------|---------|------------------------------------------------|------------|---------|----------|----------------|------------------------|---------|---------------------|-----------------|
| 1         | 193232 | D3290-3P |                  |         | Window : Various STC's As Per Dwg D3290 Rev. C | Firmed X11 | -       | 5/15/19  | 11 Ea          | 0 Ea<br>DAS 61<br>9-80 | 11 Ea   | \$90.00/Ea<br>DP    | \$990.00        |
|           |        |          |                  |         |                                                |            |         |          |                |                        |         | <b>Grand Total:</b> | <b>\$990.00</b> |

## Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

### Procurement Quality Clauses

A005 RIGHT OF ENTRY  
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)  
A012 CHEMICAL AND PHYSICAL TEST REPORTS  
A016 PERSONNEL QUALIFICATION  
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)  
A026 CERTIFICATION OF MATERIAL CONFORMANCE  
A041 QUALITY MANAGEMENT SYSTEM  
A042 DART NOTIFICATION BY SUPPLIER  
A043 RETENTION OF QUALITY DOCUMENT  
  
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM  
A049 SUPPLIER AWARENESS

*[Handwritten signature]*  
CL

Plex 5/13/19 1:09 PM Dart.Guerin.Kimberley



115 Applewood Crescent  
Concord, ON, L4K 5C1  
PLASTECHONLINE.COM  
P- 416 736 0004  
F- 416 736 0010

## Packing Slip

Shipment Number: 35663  
Shipment Date: 05/14/2019  
BOL Number:  
Customer Key: C1887  
Salesperson: MIKE AUBE  
Page Number: 1 of 1

B DART AEROSPACE LTD.  
I 1270 ABERDEEN STREET  
L HAWKESBURY ON K6A 1K7  
L CA  
T Attn: DALE BATES  
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE  
H 1270 ABERDEEN STREET  
I HAWKESBURY ON K6A 1K7  
P CA  
T Attn: PATRICK LUSSIER  
O

Purchase Order  
43161

Sales Order  
SO-028442

Incoterms  
EX WORKS

Payment Method  
COL

Carrier Account #  
CU103666

Ship Via  
JOURNEY FREIGHT -

Tracking Number

Item Number  
Revision

Description

D3290-3P - Rev.: C

REPLACEMENT WINDOW ASSEMBLY

AS PER DWG D3290 REV C

DAS  
61  
9-89

Quantity  
Shipped

UOM

11 EA

**RECEIVED**  
MAY 15 2019  
DART AEROSPACE LTD.

Number of Containers

Gross Weight

Shipped By



# Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 43161 SO # 028442

|             |                                    |                |                  |         |                                                                |
|-------------|------------------------------------|----------------|------------------|---------|----------------------------------------------------------------|
| Part #      | <u>D3290-3P</u>                    | Qty.           | <u>11</u>        | Batch # | <u>-001</u>                                                    |
| Description | <u>REPLACEMENT WINDOW ASSEMBLY</u> | Material usage | <u>64 SQ.FT.</u> | Lot#    | <u>DART0125</u><br><u>S151992</u><br><small>DAS 61 9-8</small> |
| Part #      |                                    | Qty.           |                  | Batch # |                                                                |
| Description |                                    | Material usage |                  | Lot#    |                                                                |
| Part #      |                                    | Qty.           |                  | Batch # |                                                                |
| Description |                                    | Material usage |                  | Lot#    |                                                                |
| Part #      |                                    | Qty.           |                  | Batch # |                                                                |
| Description |                                    | Material usage |                  | Lot#    |                                                                |
| Part #      |                                    | Qty.           |                  | Batch # |                                                                |
| Description |                                    | Material usage |                  | Lot#    |                                                                |
| Part #      |                                    | Qty.           |                  | Batch # |                                                                |
| Description |                                    | Material usage |                  | Lot#    |                                                                |
| Part #      |                                    | Qty.           |                  | Batch # |                                                                |
| Description |                                    | Material usage |                  | Lot#    |                                                                |
| Part #      |                                    | Qty.           |                  | Batch # |                                                                |
| Description |                                    | Material usage |                  | Lot#    |                                                                |

Note: All parts are not identified as meeting QSI044.

By: AS  
(Approved QA Signatory)

Date: MAY 14, 2019 C OF C # 116

Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: [info@plasteconline.com](mailto:info@plasteconline.com), Web: [www.plasteconline.com](http://www.plasteconline.com)